

Review article**Microbial Plastics: Structure, Engineering, Applications, Degradation, and Future Scope of Sustainable Bioplastics****Tejaswini Muralikrishnan¹, Sneha Unnikrishnan² and Karthikeyan Ramalingam^{1*}**^{1,2}*B.S. Abdur Rahman Crescent Institute of Science and Technology, Chennai, India*²*Post doctoral researcher, University College Dublin, Ireland*

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Abstract

The rampant usage of non-biodegradable materials and in particular conventional plastics hampers the ecological balance and poses environmental hazards. Conventional plastics persist in the environment for long periods due to their resistance to degradation, contributing to pollution and health risks. There is an urgent need for sustainable and biodegradable alternatives to mitigate these issues. Polyhydroxyalkanoate (PHA) is gaining attraction as a potential replacement for non-biodegradable polymers due to rising awareness of global environmental concerns. Microbial plastics have physicochemical properties like petrochemical plastics. These biopolymers usually comprise hydroxy-acyl-CoA derivatives and are synthesized from fatty acid metabolic pathways. Microbial plastics are present as storage granules that accumulate intracellularly in microorganisms. However, the physicochemical properties of these bioplastics vary depending on the microbial origin and synthesis mechanism. Numerous multidisciplinary scientific approaches have been used to elucidate various aspects of microbial bioplastics. PHA has promising potential applications in a variety of industries as well as in the medical field. However, the high production cost of PHA has been a significant disadvantage. Therefore, scientists have recently developed transgenic plants containing microbial PHA biosynthesis genes to lower the cost of the polymer. Further effort is required in this regard to increase the production of bioplastics for the successful replacement of non-biodegradable plastics. This review seeks to address these challenges by examining microbial bioplastic synthesis and degradation mechanisms, particularly PHAs, and exploring their industrial and therapeutic applications. It aims to provide insights into current limitations and propose strategies for overcoming them to establish microbial bioplastics as a viable and sustainable alternative to conventional plastics.

Keywords: microbial bioplastics; microorganisms; biopolymers; polyhydroxyalkanoates; therapeutic applications; limitations

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1. Introduction

Biomaterials are natural materials that are synthesized and catabolized by various organisms and these bioplastics offer a broad range of biotechnological applications. These bioplastics can be assimilated by many species (biopolymer) and have no toxic effects on the host (biocompatible), providing them a significant advantage over other conventional synthetic products. Bioplastics are a type of biomaterial that was first produced in 1926 from the bacterium *Bacillus megaterium*. Bioplastics, as the name suggests, are made from organic and renewable sources of biomass like agro-wastes, plant residues, woodchips, starch, or microbes in contrast to conventional plastics which are generally made of non-renewable petrochemical products (Abe et al., 2010). Bioplastics, which are biopolymers, are used in various industries including food packaging, agriculture, medicine, textiles, automobiles, biomedical applications (Aburas, 2016).

Microorganisms can store polyhydroxyalkanoate (PHA) in their cytoplasm up to 97% of their cell dry weights (CDWs) (Muhammadi et al., 2015). The necessary circumstances to increase PHA accumulation in bacterial cytoplasm are excess amounts of carbon sources combined with nutritional limitations such as nitrogen or phosphorous, and pH alterations (Shah et al., 2008). PHA can be produced from a wide range of renewable resources by a wide range of microorganisms, including gram-positive and gram-negative bacteria, many of which have been found to collect PHAs both in the presence and absence of oxygen (Hermann-Krauss et al., 2013; Anjum et al., 2016).

Bioplastic degradation depends on various factors like biomass source, processing, additives, and the chemicals involved. Moreover, the use of bioplastics can help cut down the amount of energy being consumed during plastic production and can result in lower emissions of greenhouse gases, serving as a better alternative to conventional plastics. However, bioplastics may not be taken to be the best alternative as they also have their share of drawbacks such as lag in terms of durability, malleability, and practicality of use. The use of bioplastics instead of regular plastics makes possible the potential reduction in waste generation and pollution resulting in a sustainable and green future (Atiweh et al., 2021).

This review describes the fundamentals of bioplastics with special emphasis on PHAs and the production from both pure and mixed microbial cultures. It also highlights the microbial accumulation and degradation of PHAs. Further, bioplastic applications have been discussed.

2. Microorganisms and Bioplastics

Microorganisms serve as cell factories in the synthesis of bioplastics. These polyesters are produced by a variety of microbes that have been cultivated under diverse nutrient and environmental conditions (Adane & Muleta, 2011). Microbial biopolymers are typically lipophilic in nature and water-insoluble. They aggregate as reserve materials in the form of mobile, amorphous, or liquid granules.

2.1 Polyhydroxyalkanoates

Polyhydroxyalkanoates (PHAs) are the most popular forms of microbial bioplastics. PHAs are polyesters that have adjustable mechanical and physical characteristics. PHAs have a

high rate of biodegradation and biocompatibility. PHAs are a promising bioplastic alternative to traditional petrochemical plastics (Ahuja et al., 2024).

As storage compounds, polyhydroxyalkanoates can accumulate up to 80% of dry bacterial biomass. Poly-3-hydroxybutyrate (PHB) and polyhydroxy valerate (PHV) are the two most important PHAs, with monomer formulas of $(-\text{OCH}(\text{CH}_3)-\text{CH}_2-\text{C}(\text{O})-)$ and $(-\text{OCH}(\text{CH}_2\text{CH}_3)-\text{CH}_2-\text{C}(\text{O})-)$, respectively (Adhikari et al., 2016). Depending on the microorganism involved in the synthesis of bioplastics, the physicochemical properties, structure of macromolecules, monomeric composition, size, and the number of granules vary (Amini et al., 2019). Besides, microorganisms which synthesize bioplastics, are also predominant degraders of bioplastics. Aerobes, anaerobes, photosynthetic bacteria, archaeobacteria, and lower eukaryotic microorganisms are among the microorganisms involved in the biodegradation and catabolism of bioplastics (Anderson & Dawes, 1990).

2.2 PHA accumulation

Both prokaryotic and eukaryotic organisms serve as suitable sources for bioplastic synthesis. Metabolic engineering and structural studies serve as promising options in selecting the right microbial candidates for bioplastic synthesis. To achieve greater control over the quality, quantity, and economics of microbial bioplastic production, various methodologies and different sources like natural isolates and recombinant organisms have been explored (Barnard & Sanders, 1989).

PHA accumulation occurs because of growth imbalance caused by nutrient limitations. PHAs are produced by a diverse range of microorganisms. Table 1 presents the different bacteria, algae, and transgenic plants involved in the synthesis of bioplastics along with the type of bioplastics synthesized. Several bacterial strains use the polymer as a source of carbon as well as an energy source under starvation. Because of their lower solubility and higher molecular weight, PHAs are an ideal carbon-energy storage material and therefore have no impact on bacterial cell's osmotic pressure (Lu et al., 2023). It should be noted that bacteria such as *Alcaligenes latus* (Beun et al., 2002) and a mutant strain of *Azotobacter vinelandii* (Blinková & Boturová, 2017) were shown to accumulate PHA under nutrient limitations. Yet limitation in nitrogen was shown to increase PHA synthesis in *A. latus*, which suggested that the growth during PHA accumulation is inefficient (Boyandin et al., 2013).

PHAs are produced using both pure and mixed microbial cultures (MMC); however, owing to high storage capacity and cell density, the use of pure cultures led to the highest process yields and PHA productivities (Brandl et al., 2005). Mixed cultures are advantageous as they do not require aseptic conditions and are more adaptable to complex substrates such as agricultural waste than pure cultures (Lü, 2007). Mixed cultures are more economical for PHA production. However, mixed cultures must be enriched with PHA-accumulating microorganisms before PHA production, and the yield is lower (Chee et al., 2010). Important parameters to be optimized for PHA production are enrichment conditions, culture stability, suitable feedstock, and supplement. Figure 1 shows bacterium-producing PHAs and general structure of PHAs.

Organic waste can be used as a feedstock in the production of PHAs. However, for organic wastes to be viable feedstocks, they must be relatively concentrated, easily degradable, and abundantly available. PHA bioplastics derived from such wastes are now being considered for commercialization (Chen & Wu 2005). The use of malt wastes from beer breweries as carbon sources for the microbial synthesis of bioplastics has been

Table 1. Overview of microorganisms utilized in the synthesis of bioplastics.

Sl. No.	Microorganisms	Synthesized Bioplastics	Source	Bioplastic content (wt%)	Reference
Bacteria					
1.	<i>Aeromonas hydrophila</i>	MCL-PHAs	Lauric acid	19.5	(Hu et al., 2005)
2.	<i>Bacillus megaterium</i>	PHB	Cheese whey	64	(El-malek et al., 2020)
3.	<i>Pseudomonas putida</i> KT2440	PHA	Stearic acid	36.4	(Ruiz et al., 2019)
4.	<i>Serratia</i> sp. ISTVKRI	PHA	Volatile fatty acid	51	(Reddy & Mohan, 2015)
5.	<i>Burkholderia xenovorans</i>	PHA	Palm oil derivative, fatty acid	22-70	(Fukui et al., 1998)
6.	<i>Pseudomonas aeruginosa</i>	MCL-PHAs	Palm oil	39	(Giosafatto et al., 2020)
7.	<i>Plasticicumulans acidivorans</i>	PHA	wastewater	70	(Gonzalez-Gutierrez et al., 2010)
8.	<i>Comamonas testosteroni</i>	PHA	Mustard oil, olive oil, castor oil, sesame oil, groundnut oil	79-88	(Grothe et al., 1999)
9.	<i>Cupriavidus necator</i> , <i>Cupriavidus necator</i> H16	PHB9	Olive oil, sunflower oil, crude palm oil	60-90	(Hempel et al., 2011)
10.	<i>Pseudomonas cepacia</i>	PHB	Xylose, lactose	50	(Hrabak, 1992)
11.	<i>Alcaligenes latus</i>	PHB	Sugarbeet juice	38	(Wang et al., 2013)
12.	<i>Bacillus megaterium</i>	PHB	Beet molasses, dates	50	(Ishii et al., 2008)
13.	<i>Halomonas halophila</i>	PHB	Cheese whey hydrolysate	82	(Kucera et al., 2018)
14.	<i>Bacillus cereus</i>	PHB	Dirout channel	28.799	(Hamdy et al., 2022)
15.	<i>Burkholderia sacchari</i>	PHB	Wheat straw hydrolysate	60	(Cesario et al., 2014)
16.	<i>Rhizobium viciae</i> , <i>R. meliloti</i> , <i>Bradyrhizobium japonicum</i>	PHB	Volatile fatty acid	62.43	(Jung et al., 2018)
17.	Recombinant <i>Escherichia coli</i> JM109	PHB	Soybean oil	6	(Jia et al., 2013)
Algae					
18	<i>Spirulina plantensis</i>	PHB	Kosaric medium	10	(Jau et al., 2018)
19	<i>Nostoc muscorum</i>	P(3HB)	Acetate	45-60	(Sharma et al., 2007)
20	<i>Synechocystis</i> sp. PCC6803	P(3HB)	Fructose	38	(Panda & Mallick, 2007)
21	<i>Synechococcus</i> MA19	P(3HB)	CO ₂	7-50	(Miyake et al., 1997)
22	<i>Oscillatoria limosa</i>	P(3HV)	CO ₂ /Acetate	6	(Stal, 1992)
Transgenic plant					
23	<i>Arabidopsis thaliana</i>	PHB	Plastid	14	(Kourtz et al., 2007)
24	<i>Camelina sativa</i>	PHB	Seeds	15	(Malik et al., 2015)
25	<i>Saccharum officinarum</i>	PHB	Plastid	11.8	(McQualter et al., 2014)
26	<i>Populus</i> sp.	PHB	Plastid	3.69	(Dalton et al., 2012)

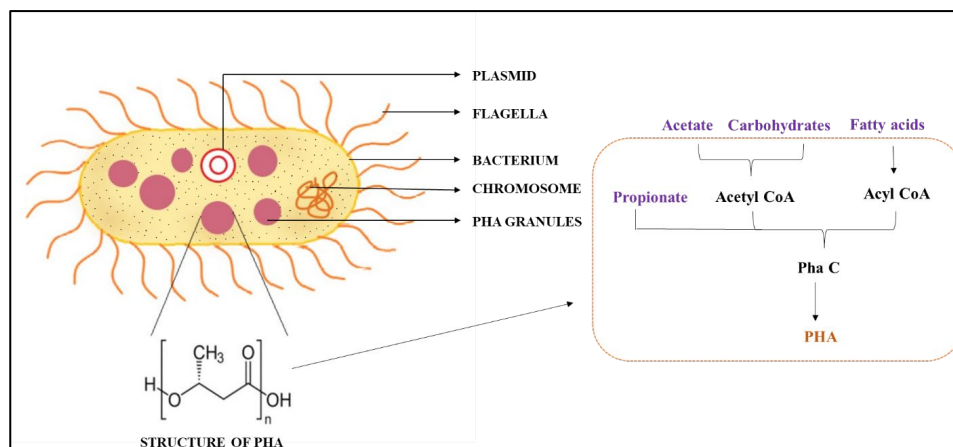


Figure 1. General structure of PHAs (polyhydroxyalkanoates), their localization in bacteria, and the corresponding biosynthesis

investigated and this has led to the eventual use of wastewater from food industries as a nutrient source for microorganisms in the synthesis of bioplastics. Using *A. latus* DSM 1124, specific polymer production yield was amplified to 70% polymer cell and 32 g/L cell dry weight (Wong et al., 2004). Besides industrial waste, cheese whey was also used as a carbon substrate for PHA synthesis. Cheese whey fermentation is important because it generates precursors of PHAs and modifies PHA composition based on the type of organic acid produced (Colombo et al., 2016). The different substrates used for PHA production alter its rate of production and yield. Polyhydroxybutyrate (PHB) is a type of PHA and is a biodegradable biopolymer synthesized by microorganisms as intracellular granules under nutrient-limited conditions with excess carbon. Ethanol leads to a higher yield of PHB when compared to glucose (McAdam et al., 2020). An experiment by Yu et al. (1999) revealed that different polyhydroxyalkanoate copolymers with distinct polymer properties could be produced using various types of food wastes as the source of carbon. The highest amount of PHB was accumulated by *Pseudodonghicola xiamenensis*, which was identified using 16S rRNA gene analyses. The use of 4 % (w/v) date syrup produced a PHA concentration of 15.54 g/L and 38.85 % PHB yield, with a productivity rate of 0.162 g/L/h. Mostafa et al. (2020) were the first to show that *P. xiamenensis* produces a bioplastic, implying that the natural habitats of the Red Sea could serve as a potential biological reservoir for novel bioplastic-producing bacteria. Some *Pseudomonas* strains can also accumulate monomers like 3HB from a variety of carbon substrates. On genetic analysis, it was found that these *Pseudomonas* strains possessed a minimum of two distinct polymerizing enzymes with distinct substrate specificities (Dawes & Senior 1973).

2.3 Metabolic engineering for PHA production

For the natural selection and isolation of bioplastic producers, recombinant technology serves as a promising approach. This promising approach involves genetically engineering microorganisms to introduce new production pathways that facilitate bioplastic synthesis (Chacón et al., 2024). However, this necessitates the expression of multiple genes as well as PHA production optimization in the host (Khatami et al., 2021). Figure 2 represents the

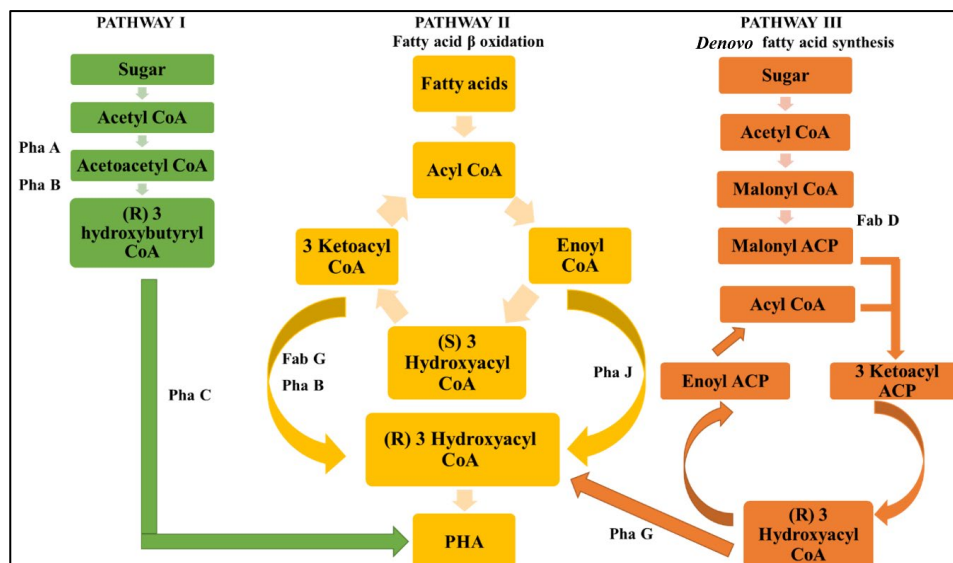


Figure 2. Metabolic pathways for PHA biosynthesis Pha A: β ketothiolase, Pha B: acetoacetyl Coenzyme A reductase, Pha C: PHA synthase, Pha G: acyl-ACP-CoA transacylase, Pha J: enoyl C, Fab G: 3ketoacyl acyl carrier protein reductase

different metabolic pathways involved in PHA biosynthesis. The temperature, pH, oxygen levels, and bioreactor conditions (agitation speed, bioreactor type, scale) need to be monitored for effective bioplastic production. Genetic engineering techniques have been used to manipulate PHA biosynthesis since the entire operon which controls the biosynthesis of P(3HB) in *R. eutropha* was cloned (Matsusaki et al., 1998), and this technique enables gene expression in various organisms. *Escherichia coli* is an ideal model organism for heterologous gene expression, since the physiology, biochemistry, and genetics of *E. coli* have all been extensively studied. As a result, *E. coli* strains are genetically modified to produce PHB. On introducing the PHA CAB operon from *R. eutropha*, recombinant *E. coli* became a PHA producer. The yeast, *Saccharomyces cerevisiae* is a prominent eukaryotic system that has been used to produce PHA. Incorporating the PHA synthase gene of *R. eutropha* itself could cause the cytoplasm to accumulate smaller amounts of PHA (Maestro & Sanz, 2017). The monomer-supplying pathway in *S. cerevisiae* needs to be improved to further elevate the P(3HB) production capacity (Dias et al., 2006). According to Hempel et al. (2011), the introduction of the bacterial PHB pathway of *R. eutropha* H16 into the diatom *Phaeodactylum tricornutum* was first reported to be possible for the PHB production in a microalgal system. PHB levels as high as 10.6% of algal dry weight were obtained after the bacterial enzymes were expressed, and this research demonstrated the tremendous potential of microalgae such as the diatom *P. tricornutum* in bioplastic synthesis. A successful method for transforming β -butyrolactone into poly(-hydroxybutyrate) (PHB), a promising biodegradable polyester, involves ring-opening polymerization (Yang et al., 2021). The synthesis of PHA-PEG from β butyrolactone mediated by metal complexes has received a lot of attention recently and has made significant progress (Adamus et al., 2012). The high degree of (stereo)control that some of these catalysts demonstrate under favorable circumstances is a key topic of interest (Ajellal et al., 2010; Brulé et al., 2011). The potential for bioplastic and

thermoplastic blend production in microalgal biomass species of *Chlorella vulgaris*, a green alga, and *Spirulina platensis*, a cyanobacterium, was investigated. This thermomechanical polymerization study of microalgae protein biomass revealed that *Chlorella* demonstrated better bioplastic behavior than *Spirulina* microalgae, while *Spirulina* demonstrated better blend performance (Ding et al., 2016). There is considerable progress in recombinant hosts. However, the barriers to obtaining large amounts of PHA at a lower cost are yet to be overcome. The relationship between microbial mechanisms and environmental conditions is crucial for effective microbial bioplastic production. Controlled fermentation helps maintain optimal conditions for microbial growth and PHA synthesis. Genetic engineering of microbial strains improves bioplastic yield. Process optimization with advanced bioreactor designs and real-time monitoring systems can ensure high-quality production of bioplastics. The use of waste materials or renewable resources as substrates decreases the production costs and increases the sustainability of bioplastic production (Ali et al., 2023).

3. Microbial Degradation of Bioplastics

Biodegradation refers to degradation mediated by microorganisms. Besides the synthesis of bioplastics, microorganisms degrade bioplastics in various ecosystems. Aerobes, anaerobes, photosynthetic bacteria, archaebacteria, and lower eukaryotic microorganisms are predominantly involved in the catabolism and biodegradation of bioplastics (Kumbar et al., 2014). It has been discovered that over 150 microbial species, including bacteria, actinomycetes, and fungi, are capable of decomposing various types of bioplastics (Swetha et al., 2024). In general, bacteria and fungi degrade bioplastics because these microorganisms are the most prevalent in every ecosystem. Sewage sludge, leachate from landfills, waste compost, soil, sand, pond, and lake sediment from water bodies are abundant with degradative microorganisms. Many studies have been conducted to identify microorganisms capable of degrading biopolymers (Laborit, 1964).

3.1 Microbes involved in bioplastic degradation

Bacteria were the most common microorganisms isolated from aquatic habitats, including marine and river water, that were capable of bioplastic degradation. Bioplastics primarily demonstrated high degradability in soil and compost environments. Hence, the biodegradability of bioplastics in soil and compost environments has been studied extensively (Lee et al., 2005). Bacterial and fungal species isolated from soil, compost, seawater, river water, and other environments and their ability to utilize bioplastics in their end products were assessed. In a laboratory test, a clear zone formation was observed encircling microbial growth in an agar plate added with bioplastic as the sole carbon source and the diameter for the zone clearance is indicative of the bioplastic degradation mediated by bacteria or fungi (Lee, 1996). High levels of PHB-degrading microbes were found in soil compost, soils, and farm hay. Soil from agricultural land was investigated as a potential source of polylactic acid (PLA) degraders, due to its high organic content (Penkhrue et al., 2015). This study revealed that 16 of 79 soil microorganisms isolated by the clear zone method from agricultural soil could degrade PLA, polycaprolactone (PCL), and polybutylene succinate (PBS) bioplastics, and *Amycolatopsis* sp. strain SCM MK2 4 exhibited the greatest enzyme action towards PLA and PCL bioplastics.

The role of fungi in degradation is also being explored. According to the study by Ishii et al. (2008), over 20 filamentous fungal strains isolated from different soil and

freshwater resulted in clear zones on agar plates containing poly(3-hydroxybutyrate) (P3HB). Table 2 presents the different microorganisms involved in the degradation of bioplastics along with the type of bioplastic degraded by the microorganisms. *Fusarium oxysporum*, for example, degrades bioplastics while also acting as a phytopathogen and the increased population of such fungal strains during biodegradation process may hamper ecological balance. It was reported that an increased prevalence of *Fusarium oxysporum* or other phytopathogens in agricultural soil infected crops and reduced yields. However, such environmental issues can be addressed by developing appropriate guidelines for bioplastic production, application, and degradation. Bioplastic biodegradation is enhanced by the co-culture of various microorganisms. In co-culturing, the bioplastic intermediates released by the primary microorganism are utilized by the other microorganisms aiding in the biodegradation. Co-inoculation of fungi and bacteria can accelerate bioplastic degradation. The combination of *Fusarium solani* WF-6 and *Stenotrophomonas maltophilia* YB-6 increased the biodegradation of polybutylene succinate, even though the YB-6 strain was incapable of degrading the PBS independently (Lizarraga-Valderrama et al., 2015). Another study found that when *Streptomyces thermonitrificans* PDS-1 was co-cultured with *Bacillus licheniformis* HA1, PCL degradation was higher (Lu et al., 2011). The co-cultivation of *Sphingomonas paucimobilis* sp. with hydrolyzate degraders significantly enhanced polymer (p-dioxanone) degradation. However, it is to be noted that microorganisms use enzymes to catalyze the biodegradation of biopolymers. Enzymes, both intracellular and extracellular, are responsible for the enzymatic degradation of bioplastics. Researchers all over the world have been looking into the mechanisms of biodegradation of various bioplastics such as PLA, PHAs, PCL, PBS, and others. Furthermore, bioplastic-degrading enzymes are isolated from bacteria and fungi and characterized using molecular tools and techniques (Luengo et al., 2003).

Table 2. Overview of microorganisms and their corresponding bioplastic degradation

Sl. No.	Degradative microorganisms	Degraded Bioplastics	Reference
1.	<i>Pseudomonas aeruginosa</i> , <i>Bacillus subtilis</i>	PHA	(Nelson et al., 1981)
2.	<i>Candida albicans</i> , <i>Fusarium oxysporum</i>	PHA	(Nelson et al., 1981)
3.	<i>Leptothrix</i> sp., <i>Pseudomonas putida</i> , <i>Variovorax</i> sp.	PHA	(Niaounakis, 2015)
4.	<i>Penicillium</i> sp., <i>Trichoderma pseudokoningii</i> , <i>Acremonium recifei</i> , <i>Cogronella</i> sp., <i>Paecilomyces lilacinus</i>	PHB	(Nigmatullin et al., 2015)
5.	<i>Enterobacter</i> sp., <i>Gracilibacillus</i> sp., <i>Bacillus</i> sp.	PHB	(Novikova et al., 2008)
6.	<i>Aspergillus niger</i>	PHB	(Obruca et al., 2009)
7.	<i>Penicillium</i> sp., <i>Aspergillus</i> sp.	PHB	(Oppermann-Sanio & Steinbüchel, 2002)
8.	<i>Cephalosporium</i> sp., <i>Gliocladium album</i> , <i>Eupenicillium</i> sp., <i>Gerronema postii</i> , <i>Cladosporium</i> sp.	PHB	(Page, 1989)
9.	<i>Pseudomonas lemoignei</i>	PHB	(Panith et al., 2016)
10.	<i>Burkholderia capacia</i> , <i>Streptomyces</i> sp., <i>Cupriavidus</i> sp., <i>Bacillus</i> sp., <i>Mycobacterium</i> sp., <i>Nocardiopsis</i> sp.	PHB	(Peng et al., 2012)

3.2 Enzymes involved in bioplastic biodegradation

As enzymes play an important role in the biodegradation of bioplastics, enzymes involved in bioplastic biodegradation were produced and included were esterase from *Comomonas acidivorans*, lipase from *Alcaligenes faecalis*, and serine hydrolase from *Pestalotiopsis microspora* (Ma et al., 2018). PHA/ PHB depolymerases derived from bioplastic-degrading microorganisms were analyzed (Mamelak, 1989; Madison & Huisman, 1999). Numerous studies on depolymerase purification from bioplastic-degrading microorganisms have been conducted. *Streptomyces thermoviolaceus* subsp. *Thermoviolaceus* 76T-2 was used to isolate the depolymerase enzyme responsible for PCL degradation (Marang et al., 2014), *Rhodospirillum rubrum* synthesizes depolymerase intracellularly. This intracellular depolymerase was researched as a PHB-degrading enzyme (Mergaert & Swings, 1996).

The degradation of three types of bioplastics, as well as their effects on microbial biomass and diversity in the soil environment, were investigated. PBS-starch was buried in three types of soils that differed in bacterial biomass (7.5/106, 7.5/107, and 7.5/108 cells/g soil) to investigate the effect of bacterial biomass in soil on the biodegradability of bioplastics. The rate of bioplastic degradation was accelerated, accompanied by an increase in bacterial biomass in the soil. The results of 16S rDNA (ribosomal deoxyribonucleic acid) PCR-DGGE (polymerase chain reaction/denaturing gradient gel electrophoresis) analysis revealed that the bacterial diversity was unaffected by the degradation of bioplastics. This study also revealed that the bioplastic degradation rate in soil was dependent on the bioplastic composition (Müller & Seebach, 1993).

3.3 Factors influencing bioplastic degradation

Besides microorganisms, various factors influence degradation. Pressure, temperature, pH, incubation time, type of polymer and active cell concentration are some of the vital parameters that affect or regulate microbial degradation of polymers, as do other biological processes (Mostafa et al., 2020; Lu et al., 2023; Piyathilake et al., 2024). Several microbiological and ecological factors related to the location of polymers play an important role in their decomposition (Nadhman et al., 2012). The biodegradability of various bioplastics in the same local habitat was also found to vary significantly depending on the structure, composition, and inherent properties of biopolymers (Nakasaki et al., 2006).

4. Therapeutic Applications of Bioplastics

PHAs have become indispensable in a wide range of novel applications, including agricultural, industrial, medical, and therapeutic applications (Bano et al., 2024), and these applications are mentioned in Table 3. According to Chen & Wu (2005), the toxicity of various PHAs, including PHB, P4HB, PHBV, PHBHHX, and polyhydroxy octanoate (PHO), along with their degradation were analyzed. The non-toxicity and non-carcinogenicity of polymers make them an ideal candidate for nutritional or therapeutic applications. PHA, as a biomaterial, can interact with a biological system to direct a medical treatment with an appropriate host response (Ang et al., 2020). PHA has been studied for a variety of therapeutic applications, which include heart valves and nerve conduit tissue engineering (Reddy et al., 2003), vascular tissue engineering, bones, and cartilage (Reddy & Mohan 2015). PHA is also involved in drug delivery carrier materials (Sabarinathan et al., 2018) and PHAs were reported to be non-carcinogenic during long-term implantation (Sadat-Shojai et al., 2016). PHAs and their composites have been used in making bone marrow

Table 3. Different types of bioplastics involved in various industries along with their applications

Sl. No.	Industry	Used Bioplastics	Applications	Reference
1.	Agriculture	poly (4- hydroxybutyrate) [P(4HB)] and PLA/PHA-blends	Used in making agricultural nets	(Wang et al., 2010)
		PHA	Used for agricultural grow bags	(Ward et al., 2005)
		PHA, polylactic acid (PLA), polybutylene succinate, ethylene vinyl acetate	Mulch production	(Williams et al., 2013)
2.	Food packaging	PHB	film based packaging for food	(Wu, 2012)
3.	3Dimensions printing (3D)	PHA and PHB	Used as filler in 3D printing	(Yılmaz & Beyatli, 2005)
4.	Wood plastic composite	PHB, PHBV	Incorporated in wood plastic composites	(Simó-Cabrera et al., 2021)
5.	Construction	PHA	Crude nanocomposite from bacterial biomass and PHAs are used for used for insulation walls and construction of walls and partitions	(Kucera et al., 2018)
6.	Cosmetics	PHA	Found to absorb and retain the oil and used in oil blotting films	(Sudesh et al., 2000)
7.	Personal hygiene	PHA	Used in the manufacture of diapers and other packaging materials	(Van Loosdrecht et al., 1997)
8.	Animal production	P(3HB)	Used as a biocontrol agent and antimicrobial agent	(Vaidya et al., 2019; Defoirdt et al., 2007)

scaffolds, orthopedic pins, cardiovascular patches, tendon repair devices, cartilage repair devices, and wound dressings (Sankhla et al., 2020).

4.1 Bioplastics in tissue engineering and implants

PHBHHx (poly (3-hydroxybutyrate-co-3-hydroxyhexanoate) outperformed PLA and PHB in the support of bone tissue growth by increasing bone marrow cell proliferation. Arginylglycylaspartic RGD peptide fused with PHA granule binding protein PhaP forming (PhaP-RGD) and coated on PHBHHx scaffolds, resulted in improved cell adhesion, proliferation, and chondrogenic differentiation in the scaffolds and therefore could help cartilage tissue engineering (Serafim et al., 2008).

In *in vitro* and *in vivo* conditions, PHB on blending with hydroxyapatite (HAP) improved cell growth (Shishatskaya et al., 2016; Simó-Cabrera et al., 2021). P3HB4HB has the potential to be developed into material for the synthesis of artificial blood vessels due to its strength, elasticity, and prompt elastin formation (Srubar et al., 2012).

4.2 Bioplastics in neurology

PHB offers neurological benefits. It aids axonal regeneration and promotes the survival, proliferation, and attachment of adult Schwann cells (Steinbüchel & Schlegel, 1991). According to Wang et al. (2010), to extend the differentiation of human bone marrow mesenchymal stem cells (hBMSC) into nerve cells, a terpolyester of 3-hydroxybutyrate, 3-hydroxyhexanoate, and 3-hydroxy valerate (PHBVHHx) were utilized.

4.3 Bioplastics in drug delivery

Bioplastics can also serve as suitable drug delivery systems. PHA hydrophobic nano and microparticles are ideal for transporting hydrophobic drugs (Sudesh et al., 2000). A PHA-based drug delivery system was developed by the fusion of polypeptide ligands, PHA nanoparticles, and PhaP (Sudesh et al., 2007). This ligand-PhaPPHA has been shown to effectively target cancer cells.

PHBHHx nanoparticles loaded with insulin phospholipid blends have been reported to be a successful delivery system due to their prolonged therapeutic effects, particularly in comparison to insulin solution (Suriyamongkol et al., 2007). Microparticles made of PHB and PHB-PHV copolymers facilitate low rates of drug release and enable drug deposition.

4.4 Bioplastics in gene delivery

PHA can be used as a suitable gene delivery vector. It was reported that monomethoxy-poly (hydroxyalkanoates) (mPHA-acrylated) with branched poly (ethyleneimine) (bPEI) on binding to small interfering ribonucleic acid (siRNA) prevented nuclease degradation of siRNA (Thakur et al., 2018).

4.5 Bioplastics in cancer research

Due to its inherent biocompatibility, PHB is used for cancer detection (Tokiwa & Calabia, 2004). According to the study, it was found that cancer cells adhered well to PHB sheets, while normal cells did not, and this adhesion of cells was detected with the help of contact

angle techniques. It is also to be noted that when compared to other techniques, the PHB-based cancer detection is a faster and less painful process. Besides cancer detection, bioplastics were analyzed for their ability to inhibit cancer. PHBHHx nanoparticles-based phosphoinositide-3-kinase inhibitor was studied for its ability to inhibit cancer cell line proliferation (Trivedi et al., 2016).

4.6 Bioplastics in surgical dressing

Bioplastics are also used in wound dressings, and the biodegradable and biocompatible polymers used to make nanofibrous wound dressings have sparked a lot of research interest (Chauhan et al., 2024). PHB/chitosan nanofibrous membranes with varying chitosan ratios was used as post-surgical wound dressing (Sariipek, 2024). Furthermore, adding polyvinylidene difluoride (PVDF) nanofibers to the PHB/chitosan layer increased its mechanical strength and resulted in the successful development of a novel bilayer electrospun nanofibrous membrane (UNEP, 2009).

5. The Potential of P4HB in Therapeutic Applications

It was reported that PHAs containing 4-hydroxybutyrate (4HB) monomers likely held potential therapeutic value (Deeken et al., 2023). Like P3HB, P4HB (Vaidya et al., 2019), is a naturally occurring substance in many organisms (Van Immersel et al., 2006), and they both belong to the bacterial PHA family (Van Loosdrecht et al., 1997). The potential therapeutic value of 4HB was recognized as early as the 1960s, as exhibited by pharmaceutical companies' interest. Since P(3HB-co-4HB) is a biodegradable and biocompatible copolymer, it can potentially be used in the controlled release of 4HB for therapeutic purposes. For clinical applications, PHA-PEG conjugates and hybrids are extremely effective instruments. Utilizable conjugates for targeted drug delivery and tissue engineering are made possible by the combination of the hydrophobic PHB and hydrophilic polyethylene glycol (PEG) characteristics of the two biocompatible polymers. PEGylation could be conducted *in vivo* through bioprocessing, such as end-capping of microbial PHAs. Several succinct synthetic methods and blending processes have been established, making it simple to obtain these conjugates. For these PHA-PEG medical applications over the past few years, the potential for micelle and nanoparticle synthesis as well as the creation of films have drawn growing attention. The biological, physicochemical, and material properties of PHAs can be efficiently modified through PEGylation (Winnacker & Rieger 2017).

5.1 P4HB in de-addiction

The use of 4HB in the treatment of alcoholism, as well as heroin and nicotine addiction, involves the controlled release of 4HB, and a patent describing the use of 4HB-containing PHA as a slow-releasing system for biomedical purposes was filed (Williams & Peoples 1996; Martin et al., 1997).

5.2 P4HB in anesthesia

4HB (also known as γ -hydroxybutyrate [GHB]) was originally used as an intravenous anesthetic agent due to its rapid ability to cross the blood-brain barrier to induce a sleep-like state with cardiovascular stability (Vickers, 1968; Verlinden et al., 2007). It is to be

noted that the Food and Drug Administration (FDA) in the United States approved the use of 4HB in investigational research, such as narcolepsy trials. Several studies have also shown that P4HB can reduce energy substrate consumption in both brain and peripheral tissues, and it has the potential to protect these tissues from the damaging effects of anoxia or excessive metabolic demand (Volova et al., 2010). The sodium salt of p(4HB) has been widely used as an anesthetic (Ali et al., 2017), and in investigational research, for oral or intravenous administration. Although P4HB offers an array of therapeutic benefits, the compound is prone to degradation, and lipases from different sources are capable of hydrolyzing P(4HB). According to Doi et al. (1995), the studies show that P(3HB-co-4HB) implantation causes some sort of degradation *in vivo*. By controlling the feeding regimen of carbon sources to the bacteria, PHA copolymers with random distributions of 4HB can also be produced. As a result, precise control of the release of 4HB in a predetermined dosage over a short/long period might be possible. However, more clinical research is necessary before the potential therapeutic value of 4HB-containing PHA can be recognized.

6. Limitations and Ways to Overcome the Limitations

Polyhydroxyalkanoates (PHAs) are the most used bioplastics and Poly-3-hydroxybutyrate (PHB) and polyhydroxyvalerate (PHV) are the most important PHAs with considerable applications in various industries. PHA has promising applications in a variety of industries and the medical field. Nevertheless, the high cost of PHA production has been a significant disadvantage. As a result, scientists have made tremendous progress in isolating new bacterial strains, developing new types of recombinant strains, and curating a new approach to the production of PHA to reduce production costs. Significant efforts have been made to reduce production costs by developing efficient bacterial strains, fermentation, and recovery processes (Lee, 1996; Grothe et al., 1999). PHA is hence expected to be available for applications in a variety of fields soon because of ongoing commercialization efforts in many countries. Bioplastics produced aseptically in fermenters are significantly more expensive than petrochemical-based plastics. The use of low-cost raw materials and technological innovations to reduce bioplastic production costs remains critical for the bioplastic industry and applications. However, implementing the following techniques will help to diminish the cost of bioplastic PHAs: The cost of the substrate is the most expensive part of the PHA production process (Ward et al., 2005). Thus, selecting an appropriate carbon substrate is a critical factor in determining the overall performance of bacterial fermentation as well as the cost of the final product. Hence, the most straightforward approach is to select renewable, inexpensive, readily available carbon substrates that can efficiently support microbial growth and PHA production. Agriculture generates 140 billion metric tons of biomass each year. Therefore, biomass wastes have a high potential as raw material for large-scale industries and community-level enterprises involved in bioplastic production (Trivedi et al., 2016). The organic residues of municipal solid wastes, liquid wastes, food processing wastes, or agricultural wastes are also considered suitable substrates for production. The organic residues of municipal solid wastes, liquid wastes, food processing wastes, or agricultural wastes are also considered suitable substrates for production. According to Serafim et al. (2008), agricultural wastes predominantly include unbaled straw; coconut fronds, husks, and shells; corn cobs, stalks, corn stover; cotton (stalks), nutshells; rice hull, husk, straw, and stalks, sugarcane bagasse, silage effluent; horticulture residues and farmyard manure can be utilized. Using these waste materials as a carbon source for PHA production not only lowers the substrate cost but also lowers the

cost of waste disposal (Yamane, 1993; Yang et al., 2007; Wu, 2012; Williams et al., 2013). Non-aseptic batches or the continuous cultivation of mixed bacterial cultures for bioplastic biosynthesis can help in diminishing the cost significantly (Lu et al., 2011). The continuous process has the potential of producing about 1 kg of PHAs/day/m³ of bioreactor while batch biosynthesis of bioplastic despite being a simple process has low productivity (Rebah et al., 2009). Semi-continuous cultivation of a mixed culture in one bioreactor utilizes a feast-famine cycle with a feast phase and a famine phase. This cycling process enhances the accumulation of PHAs in the biomass, but it also facilitates the selection of PHA-producing microorganisms (Beun et al., 2002; Van Immerseel et al., 2006). Under non-aseptic conditions, organic wastes can be converted to organic acids via acidogenic fermentation of organics, and organic acids can then be converted to PHAs (Yılmaz & Beyatli, 2005; Yao et al. 2008; You et al., 2011; Zhou et al. 2012; Zeller et al., 2013). Chemical treatment, filtration, centrifugation, or flotation are some of the cost-effective options for the recovery of bioplastics. These are some of the major techniques and ways in which the production cost of bioplastics can be lowered.

7. Conclusions

Microbial bioplastics like PHAs have sparked considerable interest in both academia and industry. Their structural versatility and properties have been analyzed, and new areas of application are being identified. The recent advancements in metabolic engineering, aided by genomics and bioinformatics, have generated a cascade of opportunities for the introduction of new metabolic pathways and this has led to considerable enhancement in the synthesis and yields of PHA. PHAs have become indispensable in a broad array of applications, including agriculture, industry, medicine, and therapy. Currently, numerous strategies and sources to obtain high concentrations of sustainable PHA are increasing extensively. The advancements in genetics and metabolic engineering have led to the identification of a broad range of bioplastics. Using advanced techniques like Crispr-Cas 9 technology, bioplastic production can be elevated. Research in synthetic biology can be developed to formulate a consortium of microbes that can synergistically produce a higher yield of bioplastics. Chemical engineers can optimize the physiochemical parameters in bioreactors for efficient large-scale bioplastic production. The utilization of waste as a raw material for bioplastic production is an interesting area of research as it can lead to sustainability. The role of bioplastics in novel therapeutic and clinical applications is to be further investigated. Hence, it is anticipated that besides polyhydroxyalkanoates, many more bioplastics with diverse structures, properties, and applications can be obtained if the appropriate organism are selected and genetically manipulated.

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9. Conflicts of Interest

The authors declare that they have no known competing interests.

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