Genetic manipulation of microalgae for improvement of biodiesel production

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ABSTRACT

Microalgae are considered the most promising source for biodiesel production for the near future. Various characteristics that promote their potential include high and rapid biomass production rate, ability to accumulate high amount of lipid up to 80% of their cell mass, low cultivation cost and no competition for arable land for crop plants. Selection of high performance strains is the important key for efficient biodiesel production with competitive production cost. However, strains isolated from nature so far only possess one or a few of the required characteristics. Therefore, they are insufficient for the performance demands for biodiesel production. To obtain microalgal strains that are comprised of the required key characteristics, genetic manipulation is the most plausible approach to reach this goal. In this review, key characteristics of microalgae that are required for efficient biodiesel production are discussed for their possibility to be manipulated by either mutagenesis or gene transformation. Forward and reverse genetics in microalgal system in functional genomic era are described regarding the benefits obtained from genome sequences that will contribute to gene

function analysis and algal strain improvement. Furthermore, each genetic transformation method is described regarding its pros and cons. Finally, the bottlenecks in many aspects of microalgal strain improvement are underlined as future challenges.

Keywords: microalgae, biodiesel, genetic transformation, forward genetics, reverse genetics

INTRODUCTION

With the current world energy crisis due to dwindling crude oil supply and high fuel costs, alternative sources of energy have been surveyed with a focus on economic feasibility and environmental friendliness. Among others, microalgae are considered the most promising source of clean and renewable energy (Chisti, 2007, 2008). Although the cost effectiveness is not yet competing with that of petroleum fuels, the production of biodiesel from microalgae is currently operated in many countries, demonstrating its potential as our future energy source (Wijffels and Barbosa, 2010). Microalgae have been promoted mainly because of four following key advantages; (i) A

number of microalgal species have high biomass production rate that exceeds that of land plants (Mirón et al., 1999); (ii) Upon starvation, microalgae accumulate various compounds for their survival. These are mainly in the forms of triacylglycerides (TAG) and starch, which are perfect substrates for biodieseland bioethanol productions, respectively. Many species of microalgae isolated from nature accumulate TAG as oil droplets within the cell and some species contain exceptionally high amount of lipid, as much as 80 % in dry mass (Banerjee et al., 2002; Chisti, 2007; Rodolfi et al., 2009). Furthermore, there is a line of evidence suggesting that crude oil might be produced by certain species of microalgae, possibly diatoms, and, thus, biofuel production from these microalgae could be compatible with our current petroleum fuel production process (Ramachandra et al., 2009); (iii) Growing microalgae requires minimal amount of nitrogen and phosphate supplies and CO2, and they could be easily cultivated in various types of water including industrial-treated wastewater and seawater (Benemann and Oswald, 1996). This could greatly reduce the cost of production and makes it economically feasible; (iv) Cultivation of microalgae does not compete with agricultural production in terms of arable land requirement and food price unlike other biofuel sources such as palm oil, rapeseed oil, corn, sugar cane and cassava (Cassman and Liska, 2007).

The choice of algal strains is one of the key factors that can greatly affect the

production cost. Although fast-growing and high-lipid content strains can be isolated from nature, several barriers still need to be overcome before algal biodiesel production can be economically viable. Furthermore, an ideal algal strain needs to be able to tolerate variable environmental conditions including high light intensity from midday sun, which normally oversaturates the photosynthetic cycle, limits growth and reduces productivity (Rubio et al., 2003). Additionally, other abiotic stress factors such as temperature, pH and salt concentration, combined with high oxygen level generated from photosynthesis, lead to the production of reactive oxygen species (ROS), which cause cell damage and ultimately lead to cell death. Thus, the ideal strain needs to have high tolerance to abiotic stress and oxidative stress (Ledford and Niyogi, 2005). Fluctuations of conditions during growth period also influence the biomass yield especially in an open pond system, which is highly variable in light intensity and temperature. Therefore, strains that are best adaptive to environmental changes would be preferable because they can continuously grow without dropping their growth rate (Grobbelaar, 2000). Having large cell size with fast doubling time is also desirable as, presumably, the amount of accumulated lipid will increase with more biomass (Borowitzka, 1992). The strain itself needs to be able to efficiently synthesize and accumulate lipid. If the strain can secrete the lipid outside the cell, the need for expensive and complicated process for harvesting and extraction will no

longer be required. If lipid needs to be extracted from the cell, a useful trait for the ideal strain is the ability to form flocs (Borowitzka, 1997). Freely suspended algal cells float around in the growth medium and separation requires expensive centrifugation with high-energy demand. Aggregates of algae or flocs can be recovered by sedimentation rather than centrifugation, thus, reducing cost and energy consumption for harvesting.

After decades of searching for suitable microalgal strains throughout the globe, it has come to a conclusion that such ideal strains are unlikely to be found in nature. Most strains known to date possess only one or a few characteristics, each within a limited range. Unlike crop plants that have been improved by breeding programs to meet certain required traits, the availability of microalgae is limited to strains that have been isolated. Therefore, genetic manipulation is a solution for obtaining ideal strains with different desired characteristics as suggested by several authors (Mata et al., 2010; Radakovits et al., 2010; Wijffels and Barbosa, 2010). In this review, several approaches to improve productivity, lipid yield and other key traits that would be beneficial to biodisel production are described. The genetic approaches both forward and reverse are considered in the context of functional genomic era. Finally, practical methods for genetic manipulation are discussed for future applications in microalgal system.

Key microalgal traits to be improved for high efficiency biodiesel production and the possibility of using genetic manipulation

Microalgal traits that would dramatically facilitate and enhance the process of biodiesel production can be summarized into (i) fast growth and, perhaps, large cell size for high biomass production, (ii) high lipid yield, (iii) the ability to secrete lipid into media, (iv) adaptive capability to environmental fluctuations and stress and (v) the ability to form flocs for easy and low cost harvesting (Zittelli et al., 2006). In order to achieve these traits by genetic manipulation, understanding the basis of the genetic control for each trait is needed. With our current understanding of these biological processes, we can anticipate the possibility of using either genetic engineering or mutagenesis for improvement each of the key microalgal traits.

Fast growing microalgae with large cell size is attractive for biodiesel production because increased amount of biomass means an increase in oil production. However, genes responsible for these traits are mostly unknown. Additionally, these traits are quantitative characteristics and are likely under the control of multiple genes. Overexpression of only one or two known genes is unlikely to achieve the goals. Screening mutagenized populations is a more preferable alternative, which provide strains with large cell size and rapid cell cycle. Large cell size could be obtained

through endo-mitosis or endo-reduplication, which is a process that increases ploidy levels without further cell division. This has been previously done in various organisms including algae; however, the process is limited to certain species (Nagl, 1978; Sugimoto-Shisaru and Roberts, 2003). However, a huge task in screening process is the main barrier. Methods for identifying strains with ability to grow faster or having large cell by analyzing individual cell among the mutant population are extremely laborious. The solution for this task might lie on the future progress in identifying genes involved in controlling the rate of cell division and cell size.

For direct transformation, gene increasing lipid yield has been the prime target for microalgae improvement and research. However, many attempts have been reported without success. A number of genes involved in fatty acid biosynthesis pathways have been these studies. Heterologous exploited in overexpression of Acetyl CoA carboxylase (ACCase), a key enzyme in controlling fatty acid biosynthesis, from various organisms including Brassica napas (Topfer et al., 1995) and diatoms failed to significantly increase total oil content in the cells, despite the two-to-threefold increase in the ACCase activity (Dunahay et al., 1996). Overexpression of spinach 3ketoacyl-acyl-carrier protein synthase (KAS III), encoding an enzyme catalyzing the rate limiting step in fatty acid biosynthesis, even resulted in a slight decrease of lipid yield (Dehesh et al., 2001). Furthermore, overexpression of the

endogenous orthologs of diacylglycerol acyltransferase encoding enzymes in TAG biosynthesis, CrDGAT2a, CrDGAT2b, and CrDGAT2c, in Chlamydomonas also failed to increase the total oil content (La Russa et al., 2012), even though overexpression of DGAT1 systems has been shown to significantly increase seed oil contents (Jako et al., 2001). These examples suggest thatthe process of fatty acid and lipid biosynthesis pathway in microalgae might be complex and that the building blocks in each step are subjected to rate-limiting steps with unknown feedback regulations. Therefore, overexpressing a single gene in lipid biosynthesis is unlikely to increase the lipid yield. Nevertheless, mutagenesis study in Chlamydomonas had shed some light on increasing lipid production. Analysis of Chlamydomonas strains with the starchless phenotype showed that the mutant that is defective in ADP-glucose pyrophosphorylase, an enzyme in starch biosynthesis pathway, displayed a two fold increase in the total amount of lipid droplet compared to wildtype (Wang et al., 2009). This increase is due to the diversion of starch biosynthesis to TAG biosynthesis caused by the mutation. This finding demonstrates the possibility in obtaining higher lipid producing strains that are resulted from alternations in molecular processes by random mutagenesis.

The possibility to genetically engineer microalgae to excrete lipid for ease of harvesting is supported by the identification of genes involved in the secretory pathway in

other organisms. A disruption in acyl-CoA synthetase in S. cerevisiae mutant obtained from a forward genetic screen was shown to cause lipid secretion in yeast (Michinaka et al., 2003). Such excretion is likely due to enzyme disruption causing the accumulation of fatty acid within the cell to reach toxic level, which in turn triggers the export mechanisms. A more likely mechanism for generating microalgal strains that excrete lipid may lie with ATPbinding cassette (ABC) transporters. In plants, these proteins are involved in exporting various compounds including heavy metals, auxin and ions (Pighin et al., 2004; Schulz and Kolukisaoglu, 2006). In *Chlamydomonas* genome, there are more than 100 open reading frames containing ABC domain and not much is known aboutABCtransportersin microalgae (Hanikenne et al., 2005). This is an open opportunity for characterizing and exploiting these genes for engineering lipid secreting strains. However, this does not preclude the opportunity in obtaining lipid-secreting strains from random mutagenesis and screening scheme.

Stress tolerance and adaptation would benefit cell growth in different growth conditions especially in outdoor ponds where many growth parameters are fluctuated over time. Versatile strains would grow better and, hence, provide faster growing culture. Previous screening of mutagenized microalgae has yielded many mutants with various tolerant characteristics. The robustness of this approach is due to its straightforward screening strategies using stress conditions that select only the tolerant

strains. One example that shows an increase in tolerance to high light intensity is Chlamydomonas mutant with reduced antenna size and higher photosynthetic efficiency (Polle et al., 2000; Tetali et al., 2007). Several isolated mutants have been accumulate high levels of antioxidants and are tolerant to conditions that induce oxidative stress (Baroli et al., 2003). Manipulation of genes that are responsible for stress tolerance has been shown to enhance the ability of microalgae to endure various conditions as well. Overexpression of chloroplast small heat shock protein (ch-sHSP) in Synechococcus elongates resulted in higher thermotolerance under light condition than the wild-type strain (Nakamoto et al., 2000). HSP70B-overexpressing Chlamydomonas exhibited greater photosynthetic efficiency because of the protection of photosystem II (Schroda et al., 1999). Furthermore, expression of genes that enhance antioxidant production also promotes stress tolerance. The overexpressors that accumulate about two times the usual amount of xanthophyll were more resistant to oxidative stress conditions induced by high light intensity and high temperature (Davison et al., 2002). Overexpression of homogentisate phytyltransferase vitamin E2 (VTE2), the first-committed step of tocopherol synthesis, led to higher protection against oxidative stress (Li et al., 2012). Moreover, enzymes that recycle antioxidants such as dehydroascorbate reductase (DHAR), monodehydroascorbate reductase (MDHAR), and glutathione reductase (GR) have also been

overexpressed, though in plant systems, and resulted in higher tolerance to various abiotic stresses such as salt, cold, drought and ozone (Le Martret *et al.*, 2011). This suggests that it is highly possible to use genetic engineering to enhance the stress tolerance in microalgae through the use of genes either involved with antioxidants or stress response mechanisms.

Creating flocculating microalgae is challenging because flocculation is caused by interactions between cell wall and membrane proteins of each microalgal cell in the culture. Although there are many microalgal species that possess this ability, mimicking flocculation of an organism in another by expressing a few genes is unlikely to yield the expected result. Additionally, molecular mechanisms controlling flocculation in microalgae are barely known. from Screening for flocculating strains mutagenized population is somewhat unlikely to be successful because introducing a specific binding interaction between the cells could be limited by the genetic basis of the organism used. The best understood flocculation process is in yeast (Verstrepen et. al., 2003). This process employs the binding of a glycosyl binding protein called flocculin, which is immobilized on the yeast cell wall, to mannose moieties of cell wall glycoproteins. However, the understanding of flocculation in yeast system cannot be directly applied to microalgae since the basis of proteins and other molecules in the cell walls in both organisms are quite different. Further characterization of specific

genes involved in flocculation in microalgae is needed to create a flocculating algal strain.

Forward and reverse genetics in functional genomic era: systematic approaches for microalgae improvement

Forward genetic screening of microalgal mutants arising from random mutagenesis studies including UV irradiation or chemical-induced mutations has been a powerful tool for obtaining new strains with desirable phenotypes (Fig. 1a). Various phenotypes that benefit biodiesel production can be selected upon depending on the selection criteria. Subsequent analysis of the genetic basis of the mutations, especially in Chlamydomonas, has led to the discovery of numerous gene functions. The benefit of this approach is that new algal strains could be obtained without previous understanding in the genetic basis of the algal species. The target strains are screened and tested by different screening criteria, and the selected strains can be directly used for their applications. However, mutated identifying the gene may challenging. Until very recently, the identification of point mutations has to be carried out through map-based cloning, which is very laborious and requires crossing and genetic linkage verification (Rymarquis et al., 2005). Chlamydo monas is currently the only microalgal system that is routinely employed for gene functional analysis. This is because Chlamydomonas linkage map and the protocol for genetic

crossing have been extensively established (Kathir et al., 2003). Additionally, the complete Chlamydomonas genome sequence has boosted the gene identification process (Dent et al., 2005). However, gene identification of mutants from species other than Chlamydomonas by map-based cloning is

almost impossible. Although the genome sequences of some microalgal species such as *Chlorella* are completed (Blanc *et al.*, 2010), genetic crossing is not available in these species, and, therefore, linkage analysis cannot be performed.

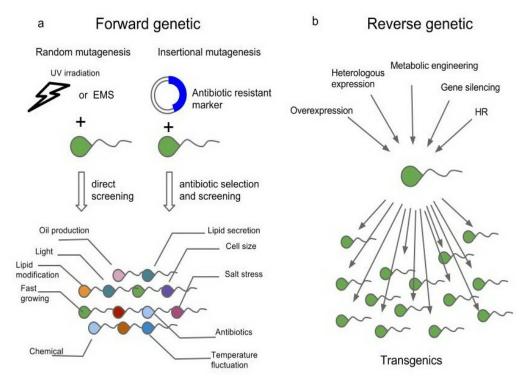


Figure 1 Schematics of forward and reverse genetic approaches for microalgal strain improvement.

(a) A representation of forward genetics by using either random or insertional mutagenesis to generate a microalgal mutant population, which will be screened for desired phenotypes. (b) Using available characterized or annotated genes, improved microalgal strains can be generated through reverse genetics by gene expression, gene silencing or gene modification by homologous recombination (HR). See color figure on the website.

Insertional mutagenesis for gene inactivation is an alternative approach to obtain a mutant population for gene identification in various microalgal species (Tam and Lefebvre,

1993; Dent et al., 2005). Insertion of a DNA fragment into the coding region of a particular gene results in the loss of function of that gene. This process may yield strains with special

characteristics that could be selected through screening strategies. The advantages of using DNA fragment for insertion inactivation are the ease of mutant isolation and identification of insertion points of the DNA fragment within a genome (Walbot, 1992). This is because an antibiotic resistance gene is included within the inserting DNA fragment, and mutant strains could be selected based on their antibiotic resistance. Furthermore, the sequence on the DNA fragment can be used as a template for PCR analysis, sequencing or as a target for tagging probes for identifying the insertion point. A number of strategies have been developed for rapid identification of DNA insertion region (Gonzalez-Ballester et al., 2005).

The progress in genome sequencing expands the opportunity in identifying the genes from different algal species. Known genes from other organisms can be transferred to the desired microalgae through genetic manipulations to acquire traits that are important for biofuel production. Organelle genomes, especially the chloroplast genomes, were first available from Chlamydomonas. Shortly after that, numerous chloroplast genomes from many species of microalgae were made available (see Grossmann, 2005 for review). The sequences of nuclear genomes have been made publicly available at later stage. These included the red alga Cyanidioschyzon merolae (Matsuzaki et al., 2004), the diatom Thalassiosira pseudonana (Armburstet al., 2004), the green alga

Chlamydomonas reinhardtii (Merchant et al., 2007), and the picoeukaryote Ostreococcus tauri (Derelle et al., 2006). Furthermore, a number of transcriptomes and EST databases from different species such as Chlamydomonas and Dunaliella are available to facilitate the study of the algal genomes (Shrager et al., 2003; Rismani-Yazdi et al., 2011). With new and faster sequencing technology, genome sequences of many microalgae species are lining up to be released. Availability of gene and putative gene sequences will directly lead to the study of gene function by reverse genetic approach. In particular, this will benefit the improvement of traits that are controlled by multiple genes such as lipid production or stress responses.

Genetic improvement of microalgae is gradually moving into reverse genetic in which known gene sequences that are available in various databases can be used directly for trait improvements or for gene function studies (Fig. b). Ectopic expression or overexpression of endogenous genes is the simplest choice for this approach. Genes that either have been previously characterized or annotated without their precise functional roles can be expressed under the control of different promoters to obtain a desired level of gene expression. Alternatively, heterologous expression of genes from different organisms can be used to improve traits in selected microalgae. Moreover, with the availability of annotated genes in the databases, expression of a set of genes involved in a specific pathway could be a

potential approach for metabolic engineering (Beer et al., 2009; Lü et al., 2011). Apart from adding genes, the expression of gene within a genome can be altered for gene knockdownknockout or gene switching by several methods. Gene silencing by RNAi has been used successfully for reducing gene expression level in microalgal systems (Rohr et al., 2004; Zhao et al., 2009). Although homologous recombination has been routinely used for genetic transformation in the chloroplast genome of microalgae, it has been previously considered to be impossible to perform on the nuclear genome of microalgae. However, a recent report for high-efficiency homologous recombination in Nannochloropsis demonstrated the possibility of gene knockout and gene switching in specific microalgal species (Kilian et al., 2011). Thus, screening for with microalgal species the ability homologous recombination could expand future genetic manipulation and application.

Methods for genetic transformation microalgae

Various methods for gene transformation in microalgae that have been developed were primarily based on Chlamydomonas. They are either enzymatic or mechanical processes, which alters the cell wall structure of microalgae and enable the passage of DNA through the cell membrane. Other biological processes within the cells then mediate the integration of foreign DNA into the genome (Leon-Banares et al., 2004; Potvin and

Zhang, 2010). The glass bead method has been extensively used for Chlamymonas transformation because of its simplicity and high efficiency. By simply vortexing the cells and DNA in the presence of glass beads and polyethylene glycol (PEG), a large number of transformants can be obtained (Kindle, 1990). However, prior to the transformation, cell walls have to be removed by autolysin treatment or a cell wall-less mutant has to be used (Kindle, 1990). Thus, this method is currently limited to Chlamydomonas because cell wall structures of other microalgae species are mostly unknown and the optimization of the transformation protocol for efficient cell wall removal is needed. Silicon carbide (SiC) whisker provides an alternative tool for glass bead. SiC could be mixed and vortexed with the cells without PEG and cell wall removal (Dunahay, 1993). Thus, it could be used for transformation of other microalgal species. Nevertheless, the short supply and health related concerns of SiC make it less preferable in research.

Electroporation has been adopted for Chlamydomonas transformation following the success of this system in various organisms including bacteria, yeast, fungi and mammalian cells (Chassy et al., 1988; Gietz and Woods, 2001). The application of the electric field increases either the permeability or the poration of the plasma membrane, enabling the DNA fragment to enter the cells. This method has been proven for its high efficiency compared to the glass bead method and can be used directly with intact cells (Shimogawara et al,

1998). Electroporation has been applied for transformation in many different microalgal species, although many parameters including electrical voltage, temperature, salt concentration or DNA concentration need to be verified for the successful transformation (Brown et al., 1991; Wang et al., 2007). In line with physical means of transformation, particle bombardment or gene gun, which uses high pressure to deliver the tungsten or gold particles coated with DNA into the cells, also has been used in microalgae such as Haematococcus (Teng et al., 2002) and Chlorella (El-Sheekh, 1999). Additionally, particle bombardment has beenefficiently used for chloroplast transformation (Kindle et al., 1991). However, the high costs of bombardment equipments and for each operation limit its use (Boynton and Gillham, 1993).

Agrobacterium has been widely used for gene transformation in plant systems, and, has been shown recently to be applicable in other organisms including filamentous fungi (de Groot et al., 1998), mammalian cells (Kunik et al., 2001), and, particularly, several species of microalgae such as Chlamydomonas, Haematococcus and Dunaliella salina (Kumar et al., 2004; Kathiresan et al., 2009; Anila et al., 2011). The advantage of Agrobacterium transformation is that the DNA fragment is transferred and integrated directly into the microalgal genome through a biological process of Agrobacterium and the host cell, thus, providing stability of the transgene (Kumar et al., 2004). This provides a potential for scaling

up the transgenic culture without using antibiotics. Furthermore, the copy number of the transgene seems to limit to only a few copies unlike high copy number integration introduced by electroporation or particle bombardment (Potvin and Zhang, 2010). This may be a benefit as the high copy number of transgene could sometimes leads to gene silencing and the low copy number provides stable gene expression. Moreover, the simple and low cost procedure that only requires co-cultivation of *Agrobacterium* and microalgae makes it an attractive method to be used for microalgal transformation.

Regulatory elements used in the expression cassettes or vectors for gene transformation in microalgae have also been developed based on Chlamydomonas transformation. Constitutive promoters that are the most commonly used in microalgae were developed from five prime untranslated regions of Photosystem I complex protein (PsaD) and ribulose bisphosphate carboxylase 2 (RBCS2) (Lumbreras et al., 1998; Fischer et al., 2001). Constitutive promoters used in plant systems such as 35S Cauliflower mosaic virus (35S CaMV) have also been shown to drive strong levels of expression in microalgae (Kumar et al., 2004). There are a number of promoters developed for inducible expression system such as promoter of the cytochrome c6 (CYC6) gene from Chlamydomonas and nitrate reductase genes from diatom Cylindrotheca fusiformis. The CYC6 promoter is induced in the absence of copper ion in the media or by adding nickel

or a chelator such as EDTA into the media (Ferrante et al., 2008). The nitrate reductase promoters are induced by the addition of nitrate to the media (Poulsen et al., 2005). However, in the context of large-scale culture for biodiesel production, these promoters are not yet suitable as controlling the concentration of the inducers in large-scale production and adding specific compounds such as nitrate or chelating agents into the culture pond might not be economically feasible. Therefore, new promoters are needed for а wider application in microalgae transformation, especially those for lipid production and accumulation. Because oil production in microalgae usually occurs during the stationary phase that relates to the shortage of food supply or stress, promoters that drive gene expression in coordinate responses to these conditions would be useful for genetic engineering of lipid biosynthesis and oil production. A number of reports have shown a list of genes that are activated during nitrogen deprivation (Miller et al., 2010) or in response to NaCl (Sun et al., 2010). These could be the prime targets to be used as inducible promoters for oil production in microalgae.

Early versions of selectable markers were developed based on the homologous complementation strategy that enables the rescue of various auxotrophic *Chlamydomonas* mutants, which contain mutations in the corresponding marker genes. These include *Arg7*, *Nit1*, *Oee1* or *AtpC* (Kindle *et al.*, 1998). This strategy strictly requires a specific mutant for a specific marker and is not applicable to

the wild-type strain or diploid microalgae unless both alleles are defective. Selection of transformants using antibiotic resistant marker genes has been shown to be effective in microalgae, especially in Chlamydomonas. These include a group of AphVIII genes, which provides resistant capacity to paromomycin, kanamycin or neomycin (Sizova et al., 2001), Ble gene for bleomycin resistance (Stevens et al., 1996), and Hpt gene for to hygromycinB resistance (Hall et al., 1993). After a transformants obtained, the next critical issue to be addressed is whether the transgene is expressed transcriptionally and translationally. Reporter genes that can be used to indicate expression at the translational level have been developed for microalgae, including uidA (GUS) (Lohuis and Miller. 1998) and green fluorescence protein (GFP) (Furhmann et al., 1999). Alternatively, short polypeptide tagging could be used for indicating expression of the transgene. Short DNA coding sequences for short polypeptides such as HA and c-myc tags could be fused with the target gene, and the protein products can be detected by antibodies that recognize these short polypeptide tags.

Bottlenecks in genetic engineering of microalgae and future challenges

Althoughthere are many transformation methods developed for microalgae, they have been optimized based on a few certain species, mostly *Chlamydomonas*, and cannot be directly used in other microalgal species without further evaluation and optimization. Applicability of

each method is different between microalgal species, and the suitable method for each species should be verified. For example, the glass bead method is highly efficient in *Chlamydomonas* transformation but yields a very poor transformation rate in other species (Coll, 2006). Therefore, when obtaining new species, an optimized transformation protocol has to be developed. Selection conditions, particularly the concentration of antibiotics, are needed to be carefully examined to ensure efficient transformant selection.

The instability of the transgene is commonly observed after several rounds of cultivation in non-selective media. This could be because there is no integration of the transgene into the algal chromosome and the transgene is episomally replicated and maintained in the algal cells through selection condition (Rochaix and van Dillewijn, 1982; Boynton *et al.*, 1988). A number of authors suggested that this problem could be solved by screening more transformants (Kindle, 1998; Schiedlmeier *et al.*, 1994).

major barriers One of the in transformation of microalgae is how to obtain decent expression of the transgene in microlagae. At the transcriptional regulatory elements contained in the expression cassette are important for correct and efficient gene expression. Because promoters available for microalgae are currently limited, promoter sequences from one organism could give inadequate recognition in other organisms and result in low or no transcription. 5' and 3' UTRs are also crucial for gene expression because they provide specific recognition sites for correct RNA processing. A number of studies have shown that these UTR sequences are the key for polyadenylation, appropriate nuclear transport and RNA stability, which highly influence gene expression in eukaryotes (Cerutti et al., 1997; Lumbreras et al., 1998).

Evenifaproper promoter and regulatory elements are included in the expression cassette to ensure transcription of a transgene, another major barrier is the codon bias used in each microalgal species. lt has been demonstrated that microalgal genomes contain very high GC content, for example, 61% in Chlamydomonas and 71% in Monoraphidium (Jarvis et al., 1992). This suggests a high variation in codon usage compared to other organisms. The limitation of tRNAs that correspond to certain codons in a specific microalgal species could result in low or no gene expression when expressing heterologous genes obtained from different organisms. Codon optimization has been shown to be the key to improve gene expression. Codon optimization of GFP for Chlamydomonas showed that the expression level was increased five folds (Fuhrmann et al., 1999).

Another major problem without solutions for now is the instability transgene expression. A number of previous studies have shown that the transgene expression was suppressed after maintaining in non-selective media for a length of time. The silencing effects could be due to various aspects of epigenetic

controls that are related to the response of virus invasion. transposable element or transgene found in eukaryotic system. This prevents the practicality of growing transgenic microalgae in a large scale or an open pond, because the addition of the antibiotic in a largeculture is not cost-effective expression of the transgene in transgenic cells will gradually be suppressed or eliminated at later stages (Cerutti et al., 1997; Wu-Scharf et al., 2000).

CONCLUSION

Microalgae have been nominated as the most promising source for bioenergy in the near future following various beneficial aspects over other sources. However, our current platforms for biodiesel production from microalgae are still far behind those of petroleum based fuels in terms of cost effectiveness and production scale. Inevitably, the performance of the microalgae strain holds the essential key for the improvement of the platform, and evidently, with our knowledge, we cannot solely rely on the microalgal strains obtained from natural sources. Genetic manipulations are the vital key for the improvement of the microalgal strains. Although the progress in gene manipulation in microalgal system was slow in the past, the availability of functional/putative genes and genome sequences is providing a big leap in strain improvement. Various strains isolated from nature possessing each of the key traits can be used as bases for further improvements and

their traits could be combined into one algal strain so called the "ideal strain" in the future.

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